



Heading Dies

Approach The Die Specialists Today!

Experience the BI Competitive Edge

- **Lowest Price Per Cost**

High Quality Raw-Material used by us reduces hidden costs associated with lower quality products.

- **Precision Parts & Superior Design**

Our Products have long-lasting lifespan, thereby ensuring lesser die-requirement, helping achieve saving on downtime, labor and dies cost, as fewer dies do MORE!

- **Premium Customer Service**

For any rush or any clarification about your dies, don't worry! Rest assured! We are dedicated to your success, making your job easier!

Contact Us

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MANUFACTURER'S & SUPPLIER'S OF QUALITY PRODUCTS:

WIRE, TUBES & ROD DRAWING DIES - DIAMOND - PCD - COMPACTING - COATING - WIRE STRAIGHTENING
- HEADING - GRIPPER - EXTRUSION DIES - WIRE GUIDING NOZZLES - POWDERED & GRANULAR CHARCOAL -
WIRE DRAWING LUBRICANTS - WIRE CUTTERS - PULLING-IN-DOGS - METALLURGICAL MICROSCOPE FOR DIE TESTING

Heading dies are typically used in metalworking processes for forming an enlarged “head” on end of any metal rod, which would eventually be used a component of a finished-product. Initial elements such as core-pins, valve-pins or return-pins are uniquely configured having head on one end for limiting travel or for adjusting components, so that they can be used in final preparation of ejector pins. These initial elements are prepared using heading dies.



Heading dies have two heading cavities on opposite sides of carbide insert. The carbide insert has through bore within first cavity, which is made concentrically with the bore on other side of insert. The die is inverted and a second cavity is drilled carefully on opposite side of insert. This second cavity can be similar to first cavity or can grant shapes for alternate head-configuration. The double-cavity construction enhances the competence and also economy of heading die.

Bharat industries has been an excellent manufacturer of “Heading” die over the years. Our Heading Dies can be used in many non-molding industry parts including bolts, screws, rivets, etc., which can act as intermediates for final-products.

Technical Specifications

Nib Material	Die Size(mm)
Carbide	5-35